

Package leaflet: Information for the user  
**Myozyme® 50 mg powder for concentrate for solution for infusion**  
Alglucosidase alfa



871509

**Read all of this leaflet carefully before you start using this medicine because it contains important information for you.**

- Keep this leaflet. You may need to read it again.
- If you have any further questions, ask your doctor, pharmacist or nurse.
- If you get any side effects, talk to your doctor, pharmacist or nurse. This includes any possible side effects not listed in this leaflet. See section 4

**What is in this leaflet**

1. What Myozyme is and what it is used for
2. What you need to know before you are given Myozyme
3. How Myozyme is given
4. Possible side effects
5. How to store Myozyme
6. Contents of the pack and other information

**1. What Myozyme is and what it is used for**

Myozyme is used to treat adults, children and adolescents of all ages who have a confirmed diagnosis of Pompe disease.

People with Pompe disease have low levels of an enzyme called alpha-glucosidase. This enzyme helps the body control levels of glycogen (a type of carbohydrate). Glycogen provides the body with energy, but in Pompe disease the levels of glycogen can get too high.

Myozyme contains an artificial enzyme called alglucosidase alfa – this can replace the natural enzyme which is lacking in Pompe disease.

**2. What you need to know before you are given Myozyme**

**Do not use Myozyme:**

If you have experienced life-threatening allergic (hypersensitive) reactions to alglucosidase alfa or any of the other ingredients of this medicine (listed in section 6) and re-administration of the medicine was not successful. Symptoms of life-threatening allergic reactions include, but are not limited to, low blood pressure, very fast heart rate, difficulty breathing, vomiting, facial swelling, hives or rash.

**Warnings and Precautions**

If you are treated with Myozyme, you may experience an infusion-associated reaction while you are being given the medicine or during the hours following the infusion. Such a reaction comprises different symptoms like low blood pressure, chest discomfort, throat tightness, face, lips or tongue swelling (angioedema), hives (urticaria), dizziness, rash, itchy skin, nausea, vomiting, cough and bronchospasm (see section 4 for an overview of all infusion-associated reactions). An infusion-associated reaction can sometimes be very severe. If you experience a reaction like this, you should **tell your doctor immediately**. You may need to be given pre-treatment medicines to prevent an allergic reaction (e.g. antihistamines and/or corticosteroids) or to reduce fever (antipyretics).

In studies doctors have used medicines to suppress the immune system to reduce the production of antibodies. Because you have Pompe disease, there is a risk that you get a severe infection of your airways or lungs. Using these medicines to suppress the immune system may further increase this risk.

If you experience severe ulcerative lesions of your skin, please inform your doctor. If you experience swelling of your lower limbs or generalized swelling, please inform your doctor. Your doctor should consider discontinuation of the administration of Myozyme and initiate appropriate medical treatment. Your doctor should consider the risks and benefits of re-administering Myozyme.

The following information is intended for healthcare professionals only:

**Instructions for use – reconstitution, dilution and administration**

Myozyme has to be reconstituted with water for injections, then diluted with sodium chloride 9 mg/ml (0.9%) solution for injection and then administered by intravenous infusion. Reconstitution and dilution should be performed in accordance with good practice rules, particularly for the respect of asepsis.

Due to the proteinaceous nature of the product, particle formation may occur in the reconstituted solution and final infusion bags. Therefore, a 0.2 micron low protein binding in-line filter should be used for administration. It was demonstrated that the use of a 0.2 micron in-line filter removes visible particles and does not result in an apparent loss of protein or activity.

Determine the number of vials to be reconstituted based on the individual patient's dose regimen (mg/kg) and

**Other medicines and Myozyme**

Tell your doctor or pharmacist if you are using, have recently used or might use any other medicines.

**Pregnancy and breast-feeding and fertility**

There is no experience of the use of Myozyme in pregnant women. You should not be given Myozyme during pregnancy unless clearly necessary. You are recommended to stop breast-feeding when you are given Myozyme. If you are pregnant or breast-feeding, think you may be pregnant or are planning to have a baby, ask your doctor or pharmacist for advice before taking this medicine.

**Driving and using machines**

Take care when driving or using any tools or machines shortly after infusion of Myozyme, since you may experience dizziness, sleepiness, shaking, and/or low blood pressure.

**Myozyme contains sodium**

This medicine contains less than 1 mmol sodium (23 mg) per vial, i.e. essentially 'sodium free'.

**3. How Myozyme is given**

Myozyme will be given to you under the supervision of a doctor who is experienced in the treatment of Pompe disease.

The dose you receive is based on your body weight. The recommended dosage of Myozyme is 20 mg per kg of body weight. It will be given to you once every 2 weeks.

**Use in children and adolescents**

The recommended dosage of Myozyme in children and adolescents is the same as in adults.

**Instructions for proper use**

Myozyme is given through a drip into a vein (by intravenous infusion). It is supplied as a powder which will be mixed with sterile water before it is given.

**If you are given more Myozyme than you should**

If you are given Myozyme at a higher dose or infusion rate than recommended, you may experience infusion associated reactions. Such a reaction may include symptoms like :

- skin and lips turning blue because of a lack of oxygen in body tissues, increased heart rate, palpitations
- difficulty in breathing, cough
- dizziness, headache, taste disturbance
- high blood pressure, hot flush
- tongue swelling, vomiting, diarrhoea, feeling sick (nausea)
- chest pain, chest discomfort, throat tightness, fever, chills, feeling cold, redness at the infusion site
- muscle pain
- reddening of the skin

If you experience a reaction like this, you should tell your doctor immediately (see section 2). The rate of your infusion will be reduced or the infusion will be interrupted, and, as appropriate, you may receive a corrective treatment.

**If you forget to use Myozyme**

If you have missed an infusion, please contact your doctor.

If you have any further questions on the use of this medicine, ask your doctor, pharmacist or nurse.

**4. Possible side effects**

Like all medicines, this medicine can cause side effects, although not everybody gets them.

Side effects were mainly seen while patients were being given the medicine or shortly after ("infusion related effects"). Some of these infusion related side effects were serious or life-threatening. Life threatening reactions, including very severe generalised allergic reactions and

anaphylactic shock, have been reported in some patients. Symptoms of such reactions include low blood pressure, very fast heart rate, difficulty breathing, vomiting, facial, lip or tongue swelling, hives or rash. Some patients have experienced infusion related side effects in the form of flu-like symptoms, which lasted for a few days after completion of the infusion.

Should you experience any reaction like this, please **tell your doctor immediately**. You may need to be given pre-treatment medicines to prevent an allergic reaction (e.g. antihistamines and/or corticosteroids) or to reduce fever (antipyretics).

**Very common: may affect more than 1 in 10 people**

- Hives
- Rash
- Increased heart rate
- (Facial) flushing
- Fever or increased body temperature
- Cough
- Increased breathing rate
- Vomiting
- Low level of oxygen in the blood

**Common: may affect up to 1 in 10 people**

- Paleness
- Increased or high blood pressure
- Bluish discolouration of the skin
- Chills
- Agitation
- Tremor
- Headache
- Tingling
- Pain or local reaction at the site of the drip
- Dizziness
- Irritability
- Itchy skin
- Retching
- Swelling of the face, swelling of the throat or severe combined swelling of the face, throat and tongue due to a severe allergic reaction
- Swelling of the arms and legs
- Nausea
- Chest discomfort
- Throat tightness
- Diarrhoea
- Tiredness
- Muscle pain
- Muscle spasms
- Severe ulcerative lesions of the skin
- Redness of the skin

**Not known: frequency cannot be estimated from the available data**

- Swelling around the eyes
- Abnormal breathing sounds, including a whistling sound
- Difficulty in breathing (including shortness of breath)
- Cold extremities (e.g. hands, feet)
- Decreased or low blood pressure
- Narrowing of the blood vessels causing blood flow to be decreased
- Sudden constriction of bronchi restricting air going in and out the lungs (bronchospasm)
- Feeling hot
- Feeling cold
- Feeling generally unwell (malaise)
- Feeling weak
- Sleepiness
- Increased sweating
- Eyes tearing
- Mottled skin
- Restlessness
- Wheezing
- Throat irritation
- Lack of oxygen in body tissues
- Decreased heart rate
- Heart stopping

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remove the required vials from the refrigerator in order to allow them to reach room temperature (approximately 30 minutes). Each vial of Myozyme is for single use only.

**Use aseptic technique**

**• Reconstitution**

Reconstitute each 50 mg vial of Myozyme with 10.3 ml water for injections using a syringe with a needle diameter not larger than 20 gauge. Add the water for injections by slow drop-wise addition down the side of the vial and not directly onto the lyophilised cake. Tilt and roll each vial gently. Do not invert, swirl or shake the vial. The reconstituted volume is 10.5 ml containing 5 mg enzyme/ ml, and appears as a clear, colourless to pale yellow solution which may contain particles in the form of thin white strands or translucent fibres. Perform an immediate inspection of the reconstituted vials for particulate matter and discoloration. If upon immediate inspection foreign particles other than those described above are observed, or if the solution is discoloured, do not use. The pH of the reconstituted solution is approximately 6.2.

After reconstitution it is recommended to **promptly dilute** the vials (see below).

**• Dilution**

When reconstituted as above, the reconstituted solution in the vial contains 5 mg alglucosidase alfa per ml. The reconstituted volume allows accurate withdrawal of 10.0 ml (equal to 50 mg) from each vial. This should then be further diluted as follows: Slowly withdraw the reconstituted solution from each vial until the volume for the patient's dose is obtained using a syringe with a needle diameter not larger than 20 gauge. The recommended final concentration of alglucosidase in the infusion bags ranges from 0.5 mg/ml to 4 mg/ml. Remove airspace within the infusion bag. Also remove an equal volume of sodium chloride 9 mg/ml (0.9%) solution for injection, that will be replaced with reconstituted Myozyme. Slowly inject the reconstituted Myozyme directly into the sodium chloride 9 mg/ml (0.9%) solution for injection. Gently invert or massage the infusion bag to mix the diluted solution. Do not shake or excessively agitate the infusion bag.

- A forceful heartbeat that may be rapid or irregular (palpitations)
- Chest pain (not in the heart)
- Inflammation of membrane that covers eyeball and eyelid
- Abdominal pain
- Indigestion
- Difficulty in swallowing
- Joint pain
- Temporary suspension or sudden cessation of breathing
- Protein loss in urine
- Nephrotic Syndrome: swelling of lower limbs, generalized swelling and protein loss in urine
- Swelling and thickening of the skin at infusion site in case of leakage of the product outside blood vessels
- Redness of the palms
- Transient skin discoloration
- Redness at the infusion site
- Hives (rash) at the infusion site
- Itching at the infusion site
- Blister

#### Reporting of side effects

If you get any side effects, talk to your doctor, pharmacist or nurse. This includes any possible side effects not listed in this leaflet.

You can also report side effects directly via the contact details listed below. By reporting side effects you can help provide more information on the safety of this medicine.

#### Ireland

HPRA Pharmacovigilance  
Website: [www.hpra.ie](http://www.hpra.ie)

#### Malta

ADR Reporting  
Website: [www.medicinesauthority.gov.mt/adrportal](http://www.medicinesauthority.gov.mt/adrportal)

#### United Kingdom (Northern Ireland)

Yellow Card Scheme  
Website: [www.mhra.gov.uk/yellowcard](http://www.mhra.gov.uk/yellowcard) or search for MHRA Yellow Card in the Google Play or Apple App Store.

#### 5. How to store Myozyme

Keep this medicine out of the sight and reach of children  
Do not use this medicine after the expiry date which is stated on the label after 'EXP'. The expiry date refers to the last day of that month.

Store in a refrigerator (2°C – 8°C).

After dilution, an immediate use is recommended.  
However, chemical and physical in-use stability has been demonstrated for 24 hours at 2 to 8°C when stored under protection from light.

Do not throw away any medicines via wastewater or household waste. Ask your pharmacist how to throw away medicines you no longer use. These measures will help protect the environment.

#### 6. Contents of the pack and other information

##### What Myozyme contains

- The active substance is alglucosidase alfa. One vial contains 50 mg of alglucosidase alfa. After reconstitution, the solution contains 5 mg of alglucosidase alfa per ml and after dilution the concentration varies from 0.5 mg to 4 mg/ml.
- The other ingredients are
  - mannitol (E421),
  - sodium dihydrogen phosphate monohydrate (E339)
  - disodium phosphate heptahydrate (E339)
  - polysorbate 80 (E433).

##### What Myozyme looks like and contents of the pack

Myozyme is a powder for concentrate for solution for infusion in a vial (50 mg/vial). Each pack contains 1, 10 or 25 vials. Not all pack sizes may be marketed.

The powder is white to off-white. After reconstitution it is a clear, colourless to pale yellow solution, which may contain particles. The reconstituted solution must be further diluted.

#### Marketing Authorisation Holder and Manufacturer

**Marketing Authorisation Holder**  
Genzyme Europe B.V., Paasheuvelweg 25,  
1105 BP Amsterdam, The Netherlands

#### Manufacturer

Genzyme Ireland Ltd., IDA Industrial Park, Old Kilmeaden Road, Waterford, Ireland

For any information about this medicine, please contact the local representative of the Marketing Authorisation Holder:

#### Ireland

sanofi-aventis Ireland Ltd. T/A SANOFI  
Tel: +353 (0) 1 403 56 00

#### Malta

Sanofi S.r.l  
Tel: +39 02 39394275

#### United Kingdom (Northern Ireland)

sanofi-aventis Ireland Ltd. T/A SANOFI  
Tel: +44 (0) 800 035 2525

#### This leaflet was last revised in October 2022.

Detailed information on this medicine is available on the European Medicines Agency web site: <http://www.ema.europa.eu>. There are also links to other websites about rare diseases and treatments.

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The final infusion solution should be administered as close to preparation time as possible.

Any unused product or waste material should be disposed of in accordance with local requirements.

#### • Administration

It is recommended to start the administration of the diluted solution within three hours. The total time between reconstitution and completion of the infusion should not exceed 24 hours.

The recommended dose regimen of Myozyme is 20 mg/kg of body weight administered once every 2 weeks as an intravenous infusion.

Infusions should be administered incrementally. It is recommended that the infusion begin at an initial rate of 1 mg/kg/h and be gradually increased by 2 mg/kg/h every 30 minutes if there are no signs of IARs (Infusion Associated Reactions) until a maximum rate of 7 mg/kg/h is reached.

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Old PM Code:	867283
Description:	LEAFLET MYOZ 50MG VL1 I5
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Revision:	2
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Date:	25 Nov 2022
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Min Point Size:	9pt
Printing Cols:	Black,
Non-Printing Cols:	<a href="#">Dieline</a>
Lot/Batch	N/A
Expiry	N/A
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Serial No. (S/N)	N/A
Product Barcode:	N/A
Plant Barcode:	871509
Spec:	WAT_SPEC-000068
Template Ref.:	IE03 PK 0009 (Rev 2)
Dimensions:	261 x 420mm

**sanofi**

IDA Industrial Park,  
Old Kilmeaden Road,  
Waterford, Ireland

## 871509 - LEAFLET MYOZ 50MG VL1 I5

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Packaging material name: LEAFLET MYOZ 50MG VL1 I5  
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This document has been digitally signed by the following people within the VISTAlink system, following the sanofi group guidelines.

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Plant final technical validation	Pat Murphy (Waterford Packaging team)	03/01/2023 15:52:17
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